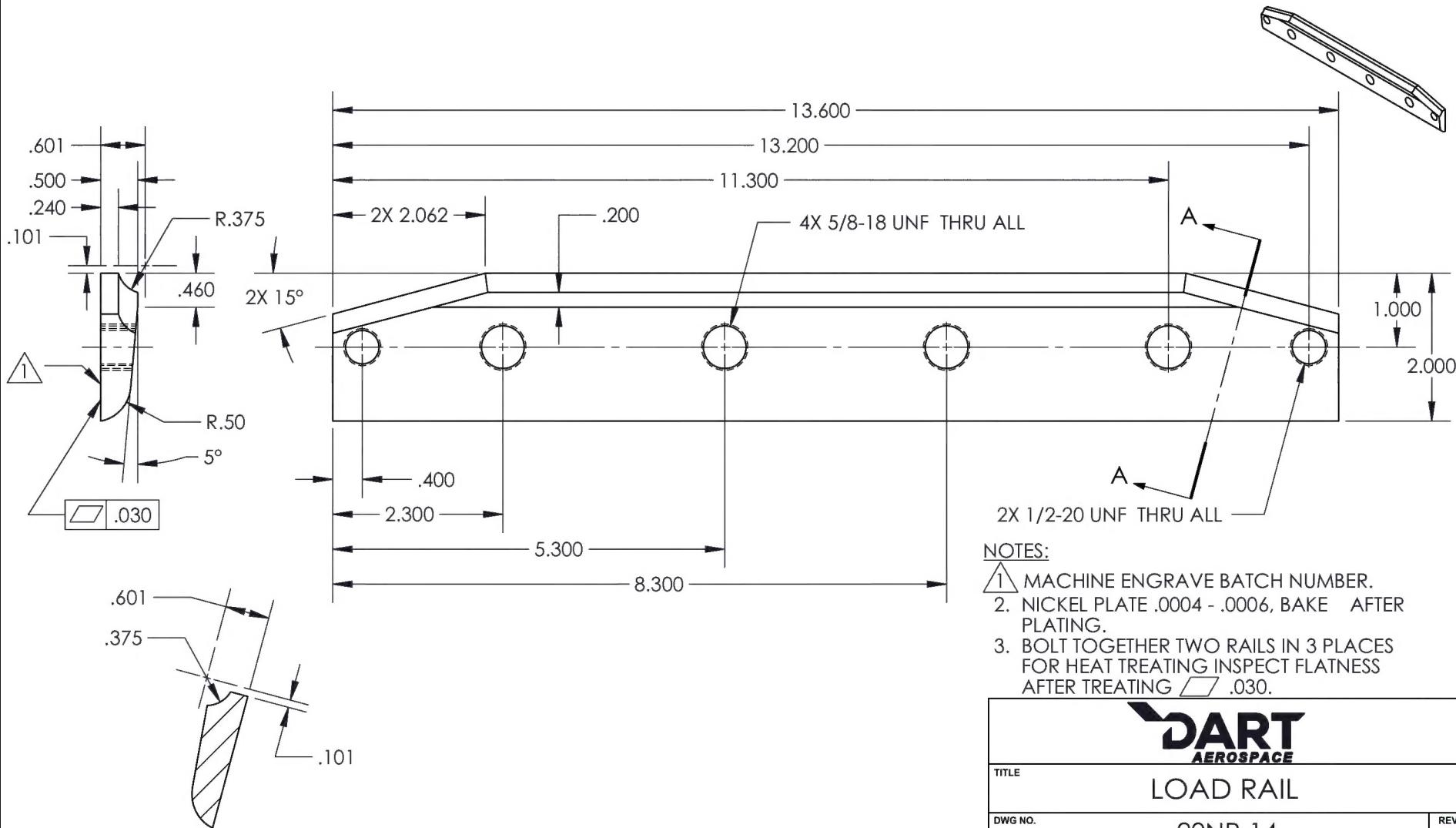


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7		AS DRAWN BY CANAM	7/18/2013	CFS	
8		REMOVED REQUIREMENT FOR 3 BLOCKS AT HEAT TREATING PER R.W.	8/28/2013	CFS	RW
9	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/30/2014	DJN	RW



SECTION A-A  
2 PLACES

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	1:2	DATE	12/1/1995	SHEET 1 OF 1
			20NR-14	1	LOAD RAIL	4140	5/8 X 2-1/8 X 13-3/4					

<b>DART</b> AEROSPACE	
TITLE	
LOAD RAIL	
DWG NO.	REV 9
20NR-14	
MAT'L 4140	DRAWN BY: CANAM
APPROVED <i>D. Weil</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
HEAT TREAT HTC 44-46	
FINISH SEE NOTE 1	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	